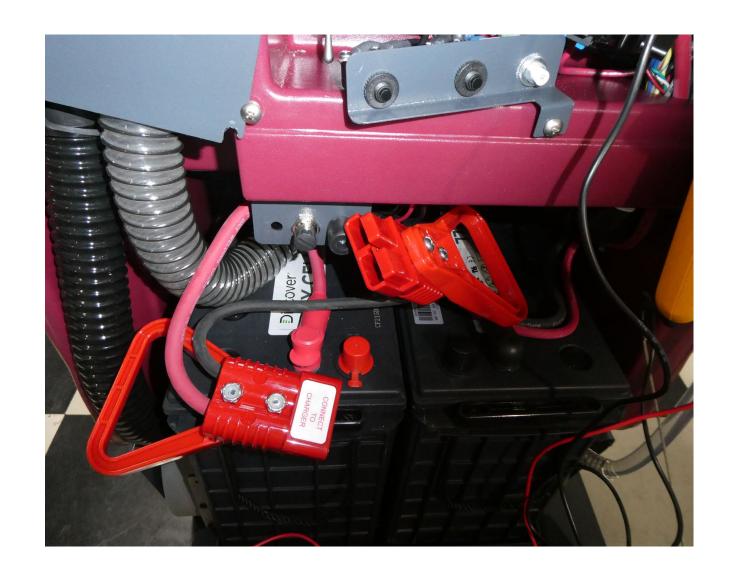


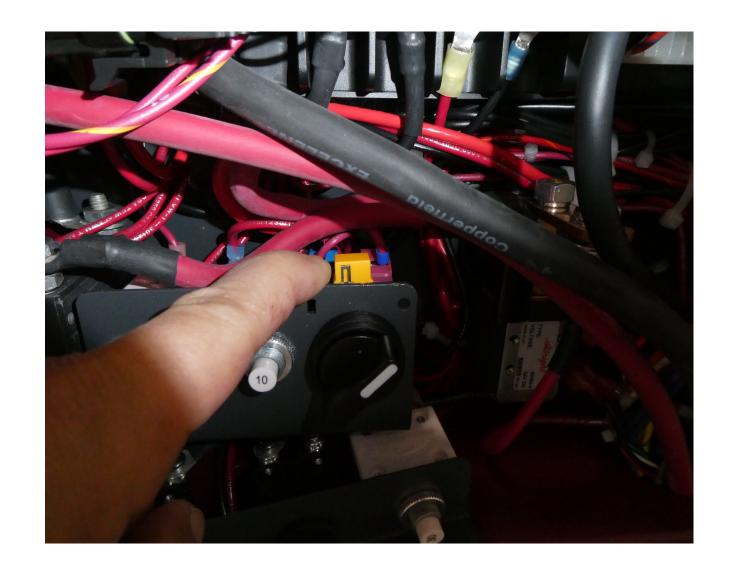
Disconnect batteries.



Remove and secure back panel.



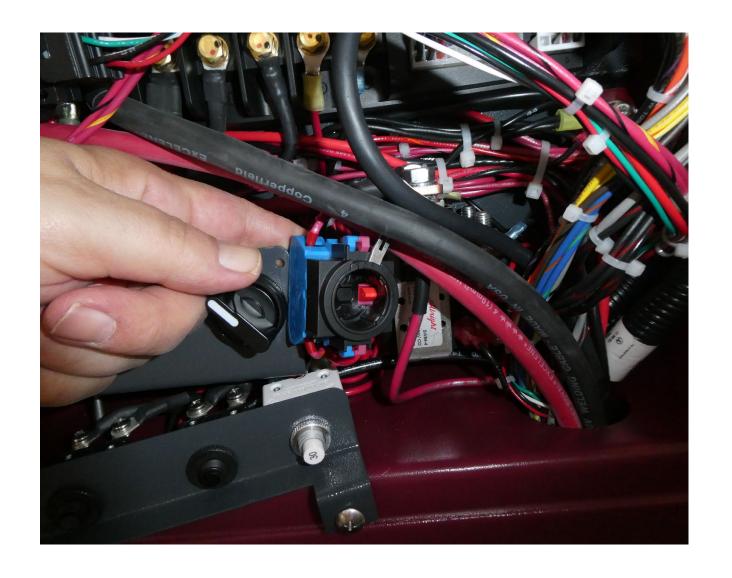
Locate and remove safety tab from Auto/Manual Selector switch.



Push lock to the right.

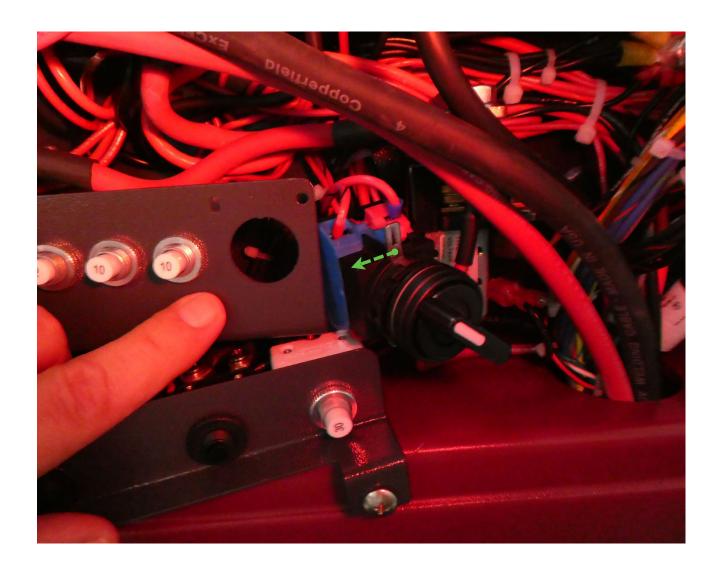


Remove the contact block and bring forward for ease of access.

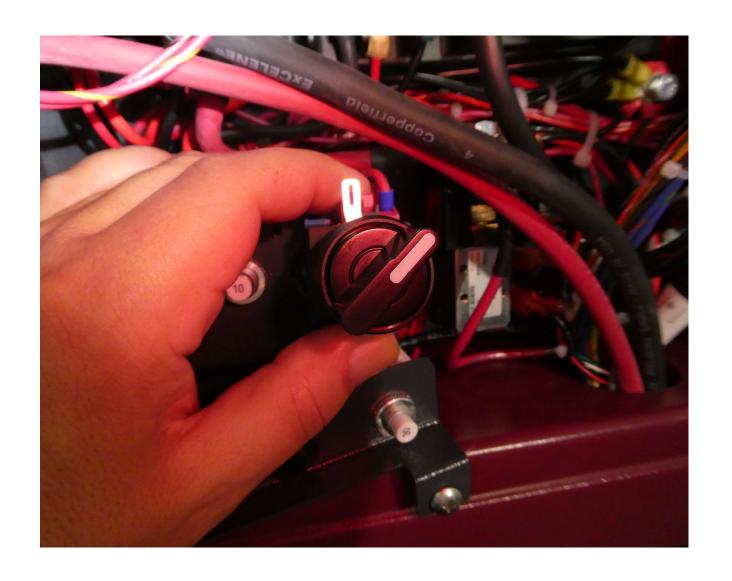


# Remove selector (knob) portion of switch from bracket.

Install back in to contact block and push lock back in place (to the left)



Place selector in manual mode (2 o'clock position)



Place your 2mm probe adapters on your multi-meter leads.

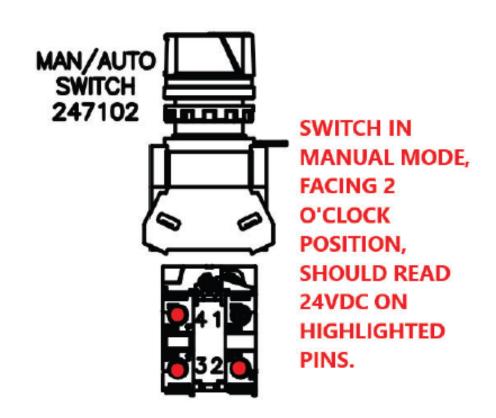


Place your black probe in the terminal block above the Kinetek controller.

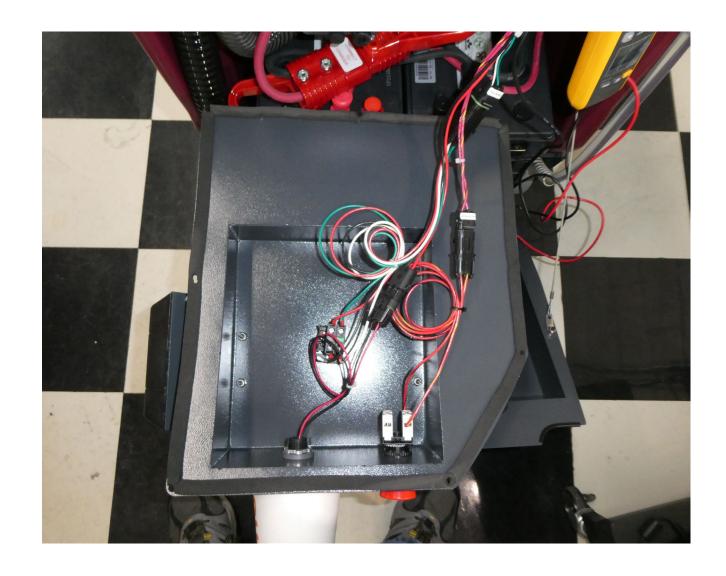
Re-connect batteries and turn machine on.



Place red probe on each of the points indicated.



Open battery door and lay back control panel down on door.

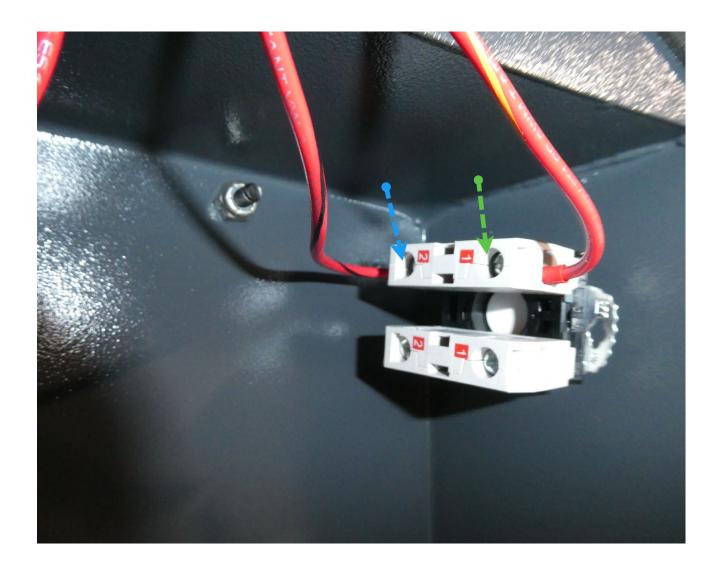


# Make sure E-Stop is not engaged (pushed down)

Place red probe on pin 1 (green arrow). Should have 24VDC.

Place red probe on pin 2 (blue arrow).

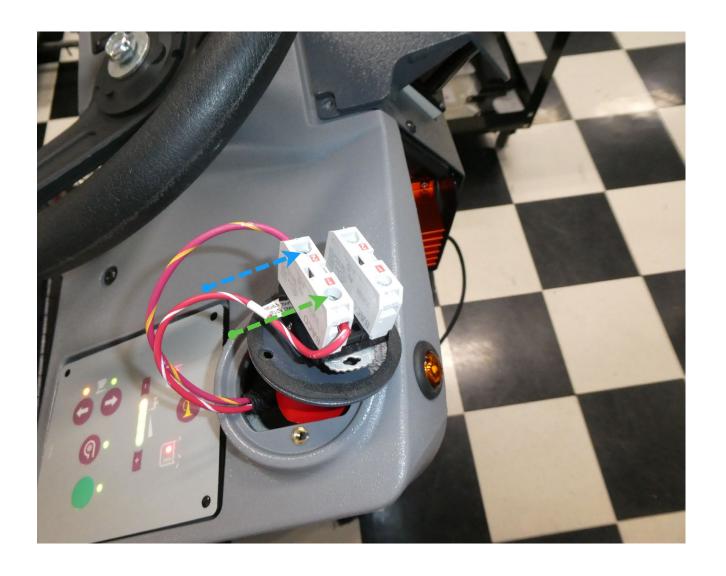
Should have 24VDC.



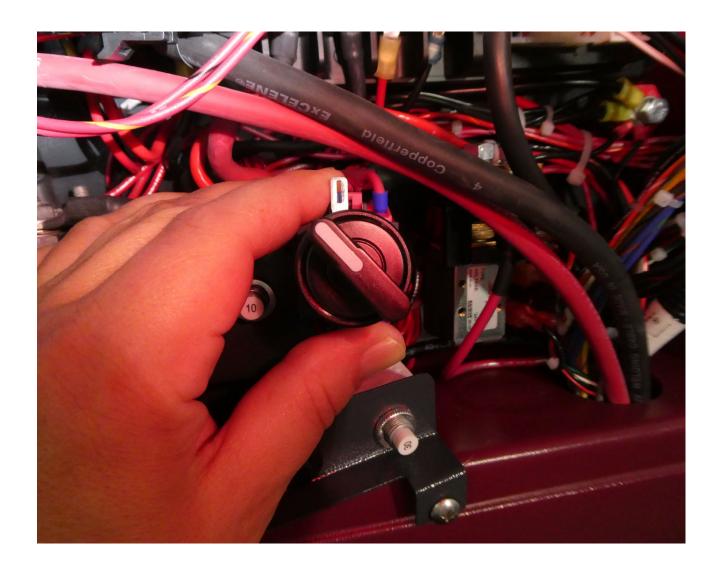
At the front of the machine remove E-Stop from tower. Make sure it is not engaged. (pushed in)

Again, place red probe on pin 1 (green arrow), then pin 2 (blue arrow).

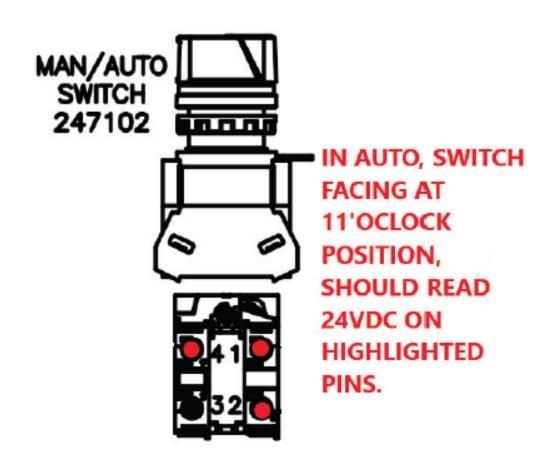
You should get 24VDC.



Place machine in auto (11 o'clock position)

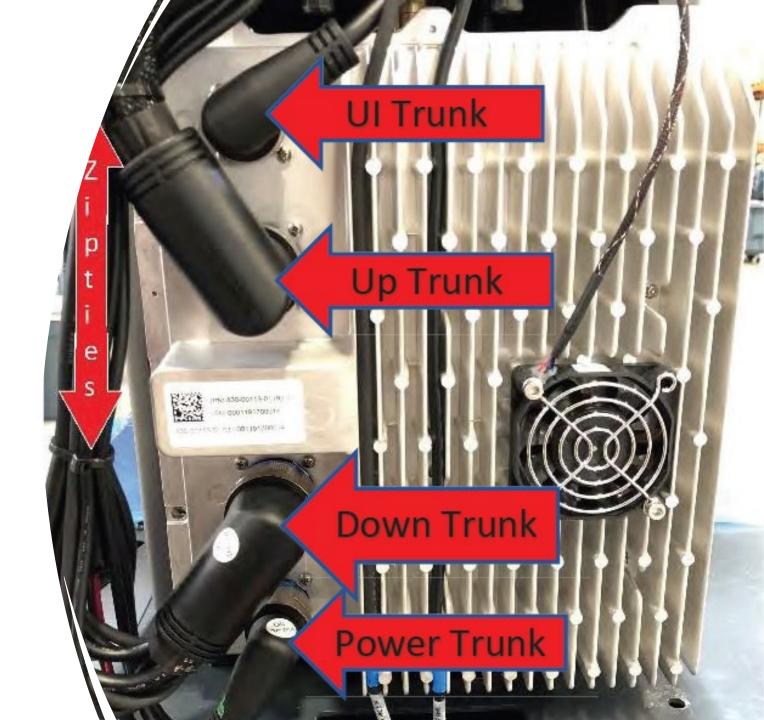


Place red probe on each of the points indicated.



## With front cover off of machine.

• Locate and remove Down Trunk connection from BCM.

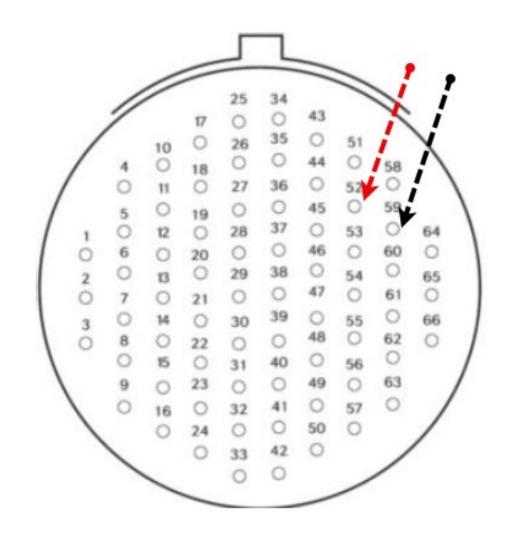


#### Locate pins 52 & 59

Place red probe on pin 52.

Place black probe on pin 59.

Should get 24VDC.



### If all the above steps pass

You will need to contact Tech Support for further assistance.